

# TECHNICAL DATA SHEET

## Profile rubber adhesive

**Art. no. 0890 100 014**

P. Qty.: 1 / 22

### Contact adhesive for universal use

For bonding rubber profiles, solid rubber, foam rubber, natural rubber, leather, linen, felt, soft foam, hard PVC, butyl rubber, different plastics, to metals (bare, primed, painted), wood, fibre cement boards, veneers, cork, cardboard and paper.

Chemical basis	Polychloroprene
Colour	Amber
Density	0.83 g/cm <sup>3</sup>
Min./max. processing temperature	18 to 35 °C
Min./max. temperature resistance	-20 to +80 °C
Solvent-free	No
Silicone-free	Yes
Contents	250 ml
Weight of content	207 g
Shelf life from production	24 Month



### Application area

Typical applications are door and window rubbers, seals, insulating mats and linings in cars, caravans and boats, as well as bonding soles and PU foam sheets. Not suitable for laying carpets!

### Application information

Supercooled adhesive must be tempered (at least 3 days at +25 °C to +35 °C) and stirred. Adhesive and the materials to be bonded should be processed above +18 °C.

Before application, the surfaces to be bonded must be clean, dry and free of dust and grease. Surfaces such as leather and rubber should be roughened carefully.

Components must be dry and Free of dust or grease. Can be applied with a brush or machine.

The profile rubber adhesive is applied evenly to both bonding partners. Apply two coats to absorbent materials. The bonding partners must be pressed together after a flash-off time of at least 10 minutes.

Once the open time has been exceeded, the components to be bonded and the adhesive can be heated up to +50 °C and then pressed together.

The pressing pressure depends on the hardness of the material; the pressing time is usually 8–15 seconds.

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## Notice

- Protect from exposure to direct sunlight and heat.
- The profile rubber adhesive should be stored in a cool, dry place at temperatures between +15 °C and +25 °C

The usage instructions are recommendations based on the tests we have conducted and on our experience; carry out your own tests before each application. Due to the large number of applications and storage and processing conditions, we do not assume any liability for a specific application result. Insofar as our free customer service provides technical information or acts as an advisory service, no responsibility is assumed by the provision of this service except where the advice or information given falls within the scope of our specified, contractually agreed service or the advisor was acting deliberately. We guarantee the consistent quality of our products. We reserve the right to make technical changes and further develop products. Please observe the technical data sheet!