# 5 MINUTE EPOXY PUTTY

# **Metal Tek**



Metal Tek® 5 Minute Epoxy Putty (SF) is a steel-filled, fast setting epoxy putty for filling, rebuilding and bonding metal surfaces.

#### **FEATURES**

Fast curing
Stainless steel-filled two-component epoxy putty
Suitable for quick and emergency repairs
Cures in less than an hour
Can be drilled, tapped, machined or painted

### **APPLICATION**

Typical applications for emergency and quick repairing of steel, iron, stainless steel, metal damaged parts, worn part and leakage.

Applicable to watercrafts, machines, automobiles and mining machineries.

#### **INSTRUCTION**

Remove all oils, dirt and grease by a strong cleaner. Add hardener to resin, mix thoroughly with spatula or putty knife.

Once mixed, immediately spread mixed material on repair area and work firmly into substrate to ensure maximum surface contact. Repair as soon as possible to eliminate any changes or surface contaminants.

Ideal application temperature is between 12°C to 32°C. In cold working conditionm heating the repair area to 38°C to 43°C.

## SAFETY HANDLING CONSIDERATION

Wear protective glove and safety glasses while handling uncured product. Uncured product will adhere to clothing. Maintain high standards of personal hygiene, washing hands after coming in contact with product.

Avoid eye and skin contact.

More details, please refer to the MSDS.

#### **SPECIFICATIONS**

Physical state	Liquid paste
Odour	Mild
рН	Not applicable
Solubility in water	Slight
Specific gravity	1.10
Vapor pressure	Less than 5mmHg at 27°C
Vapor density	Not applicable
Evaporation rate	Not applicable
Color	Grayish black
Content	500 grm
IMPA Code	812262

